



**NLC - The Next Linear Collider Project**

# SLAC Activities towards NLC

**ICFA Meeting**

**October 6<sup>th</sup> 1999**

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***Tor Raubenheimer***



# **NLC Project Scope**

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- **Injector Systems** 1.5 TeV
  
  - **Main Linac** 0.5 - 1.0 TeV
    - Housing with all internal services
    - Half filled for initial 500 GeV cms
    - Upgrade by adding rf, water, power to the 2nd half of the tunnels(1.5 TeV with increased length or gradient)
  
  - **Beam Delivery** 1.5 TeV
    - Two BDS tunnels and IR halls with services but only one beam line
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## NLC Progress

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- Established collaborations with KEK, LBNL, and LLNL
  - Optimized parameters and established common rf design with KEK
  - Converted from R&D mode to a 'project'
  - Performed bottoms-up cost estimate for Lehman review
  - Successful Lehman review—questionable budget!
  - Establishing collaboration with Fermilab
  - Have demonstrated almost all *necessary* rf hardware
  - Improving rf designs for reduced cost and improved efficiency
  - Working on cost reduction throughout design!
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# 500 GeV and 1 TeV Parameters

	IP Parameters for the JLC / NLC (8/8/98)					
	500 GeV			1 TeV		
	A	B	C	A	B	C
CMS Energy (GeV)	535	515	500	1046	1008	978
Luminosity ( $10^{33}$ )	7.7	7	6	15	13	11.6
Repetition Rate (Hz)	120	120	120	120	120	120
Bunch Charge ( $10^{10}$ )	0.75	0.95	1.1	0.75	0.95	1.1
Bunches/RF Pulse	95	95	95	95	95	95
Bunch Separation (ns)	2.8	2.8	2.8	2.8	2.8	2.8
Eff. Gradient (MV/m)	57.2	55	53.3	57.2	55	53.3
Injected $\gamma_{ex} / \gamma_{ey}$ ( $10^{-9}$ )	300 / 3	300 / 3	300 / 3	300 / 3	300 / 3	300 / 3
$\gamma_{ex}$ at IP ( $10^{-8}$ m-rad)	400	450	500	400	450	500
$\gamma_{ey}$ at IP ( $10^{-8}$ m-rad)	6	10	14	6	10	14
$\beta_x / \beta_y$ at IP (mm)	10 / 0.1	12 / 0.12	13 / 0.2	10 / 0.125	12 / 0.15	13 / 0.2
$\sigma_x / \sigma_y$ at IP (nm)	277 / 3.4	330 / 4.9	365 / 7.6	197 / 2.4	235 / 3.9	260 / 5.4
$\sigma_z$ at IP ( $\mu$ m)	90	120	145	90	120	145
Yave	0.14	0.11	0.09	0.38	0.3	0.25
Pinch Enhancement	1.41	1.36	1.5	1.41	1.46	1.5
Beamstrahlung $\delta B$ (%)	4.5	4	3.6	10.9	10.3	9.7
Photons per e <sup>+</sup> e <sup>-</sup>	1	1.1	1.17	1.3	1.43	1.51

From Accelerator Physics pages in NLC www area



## Design Parameter Space and Margins

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- Operating plane over which  $f \sim$  constant but current, final focus optics, and spot sizes vary by  $\sim 50\%$  (*similar to SLC experience*)
  - component requirements set by tightest tolerances in range
- Allow for 1.4 ns or 2.8 ns bunch spacing to trade multi-bunch vs. single-bunch  $\epsilon$  dilutions and backgrounds
- Systems are all specified with **additional** overheads to produce better beams than required—for example:
  - E- injector designed to produce **40%** additional charge
  - Linac tolerances do **not** assume emittance correction



## Design Parameter Space and Margins

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- Studied high luminosity options:
  - Assume all design specifications are attained
    - 3 times nominal luminosity at 500 GeV cms
    - 2 times nominal luminosity at 1 TeV cms
  - Operate with rounder beams
    - Higher pinch enhancement of luminosity
    - Much higher beamstrahlung (30 to 40%) — *at 1 TeV cms*
    - 3 to 4 times nominal luminosity
    - Difficult interaction region and backgrounds (not studied)
- NOT part of design assumptions however flexibility is essential!

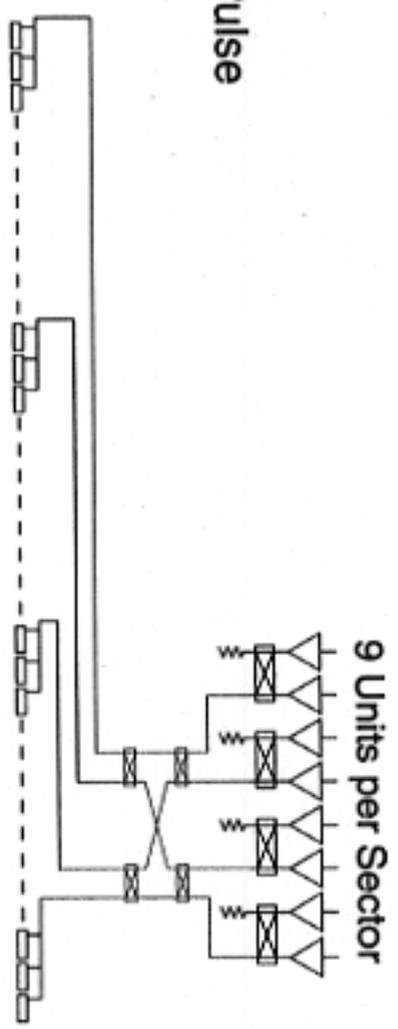
## NLC 'Models'

- 'CD-1' model developed for Lehman review in May '99
    - Complete collider but not cost-optimized!
    - Designed conservatively where uncertainty existed
    - Developed full WBS and first pass at loaded schedule
    - Bottoms-up cost estimation
  - Reviewing design with eye towards cost reduction while maintaining project scope  $\Rightarrow$  CD0.4 model
    - Incorporating improvements in rf technology (solid-state modulators, multi-moded DLDS, ...)
    - Looking at all areas from civil construction to collider parameters for cost reduction with analysis based on CD-1 cost numbers
    - Re-evaluate costs in roughly one year
  - Re-iterate for CD0.8 model
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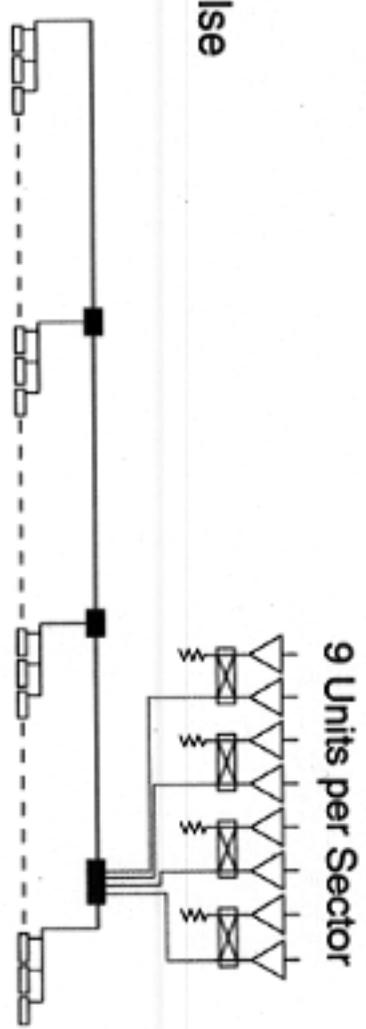
# DLDS Options with Eight 75 MW Klystrons

CD-1:

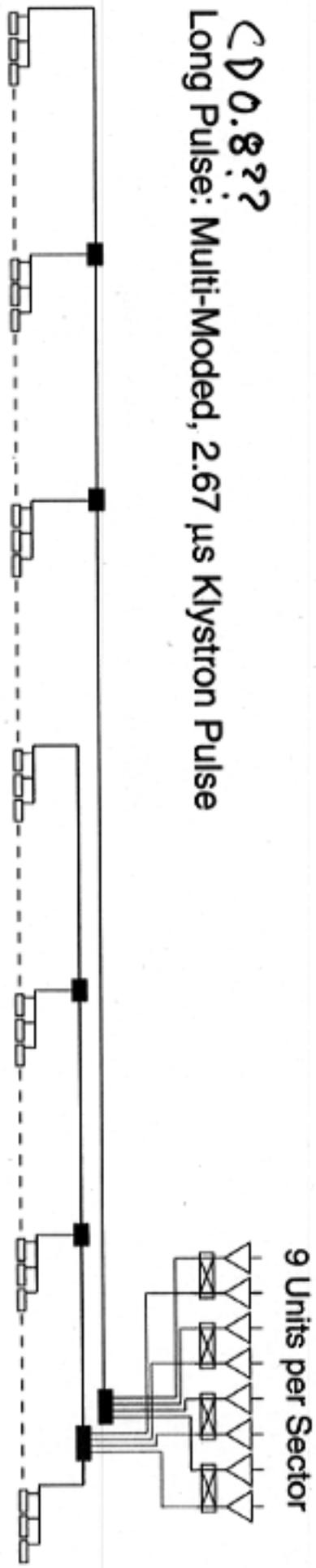
Baseline: Single-Moded, 1.53  $\mu$ s Klystron Pulse



CDR 0.4: Multi-Moded, 1.53  $\mu$ s Klystron Pulse



CD0.8??  
Long Pulse: Multi-Moded, 2.67  $\mu$ s Klystron Pulse



## SLAC / KEK Collaboration

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- MOU signed in '98 to pursue common R&D towards LC
  - Optimized JLC and NLC designs towards common parameters and rf designs
  - 'ISG' meetings every 6 months alternating between SLAC and KEK sites:
    - Six working groups from Parameters to Interaction Region
    - Focus is on RF development (accelerator structures, rf pulse compression, klystrons, and modulators)
      - Accelerator structures built at KEK and tested at SLAC
      - Multi-mode DLDS components built at SLAC verified at KEK
        - [http://www-project.slac.stanford.edu/lc/lc/ISG\\_Meetings/isg\\_index.html](http://www-project.slac.stanford.edu/lc/lc/ISG_Meetings/isg_index.html)
  - Working on document to summarize progress
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**Next Linear Collider****International Study Group  
Meetings**

[NLC Technical Page](#) • [Meeting Schedule](#) • [SLAC Home Page](#)

- [First Linear Collider International Study Group Workshop, SLAC, January 26 - 29, 1998](#)
- [Second Linear Collider International Study Group Workshop, KEK, July 13 - 16, 1998](#)
- [Third Linear Collider International Study Group Workshop, SLAC, January 25-28, 1999](#)
- [Fourth Linear Collider International Study Group Workshop, KEK, July 19-23, 1999](#)

*Created: 07/27/98 by Tor Raubenheimer*

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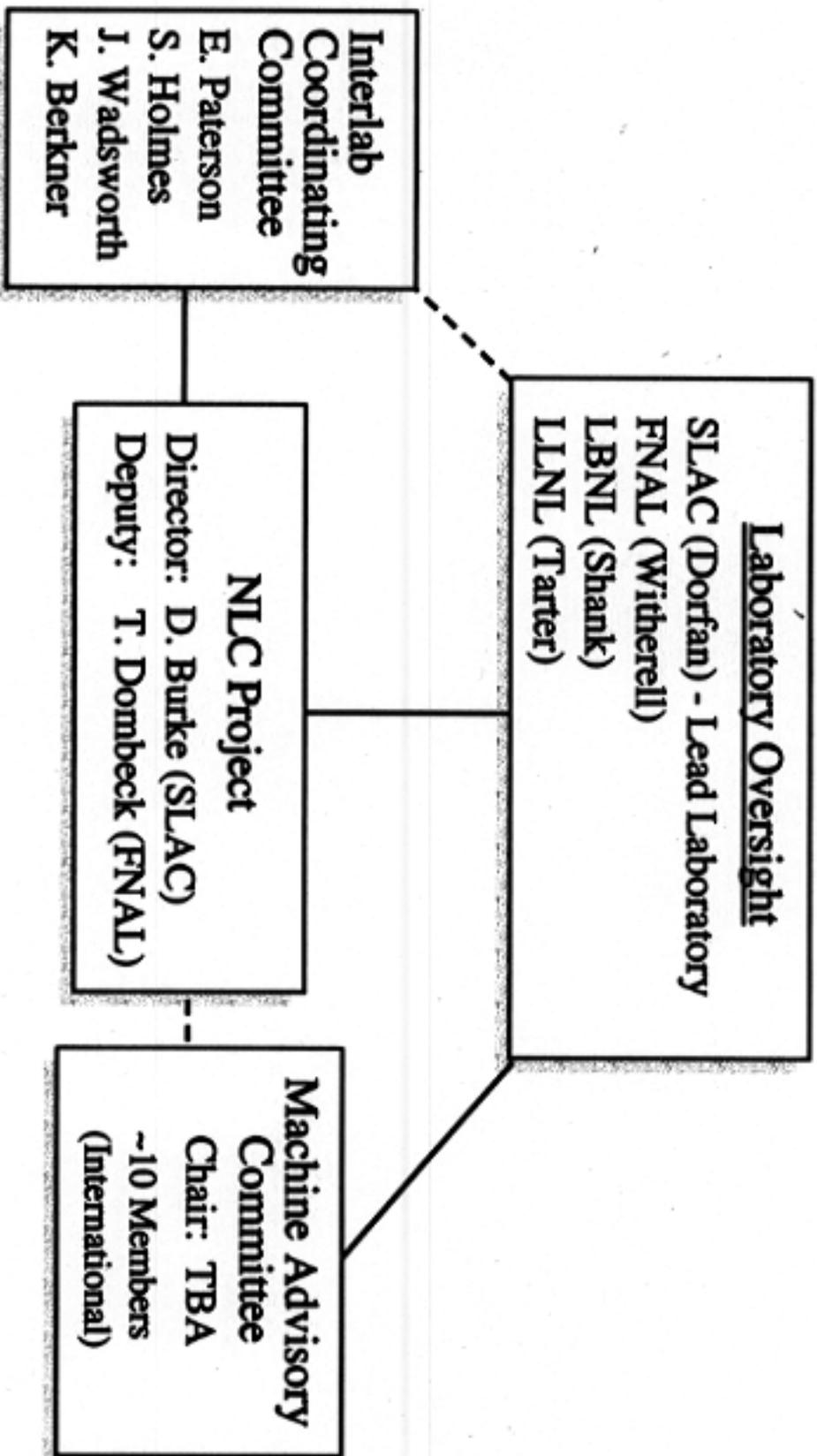
## **U.S. ILC Collaboration**

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- **MOUs signed with LBNL and LLNL**
  - **Berkeley concentrating on damping ring design**
  - **Livermore focusing on solid-state modulators**
- **Fermilab joining collaboration**
  - **Initial meetings in August to frame program**
  - **Site visits to review issues and discuss program**
  - **Meetings last few days to further develop near-term goals**
    - **First collaboration meeting at Fermilab in November to review CD0.4 model with follow-up meeting in January at SLAC**
- **Work at universities primarily related to physics and interaction region**
- **Numerous SBIRs to further technology development**



# U.S. NLC Organization





## Next Linear Collider (rf issues)

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- To attain high acceleration gradients, NLC uses higher rf frequency for acceleration: 11.424 GHz (4 times SLAC)
  - need high efficiency to minimize ac power and heat loads
  - power sources (klystrons) are more difficult — considering two options: 75 MW, 1.5  $\mu$ s or 50 MW, 2.4  $\mu$ s
  - conventional modulators pushed to edge — looking at solid state
  - short rf pulse length requires rf pulse compression — many techniques
  - ability to handle high peak power (600 MW in places)
  - concerns about rf breakdown and gradients



## RF Highlights

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- Developing solid-state modulator with LLNL
    - Less expensive, more reliable, smaller package
  - Demonstrated 50 MW klystron operation for NLC
    - 2.4 $\mu$ s rf pulse delivers energy needed
  - Working on 75 MW klystron for reduced cost
    - Requires less pulse compression
  - Tested mode propagation needed for multi-moded DLDS
    - Less expensive rf pulse compression system
  - Built DDS3 structure and working on RDDS1 structure
    - DDS3 exceeded alignment requirements
    - RDDS will shorten linac length by 6%
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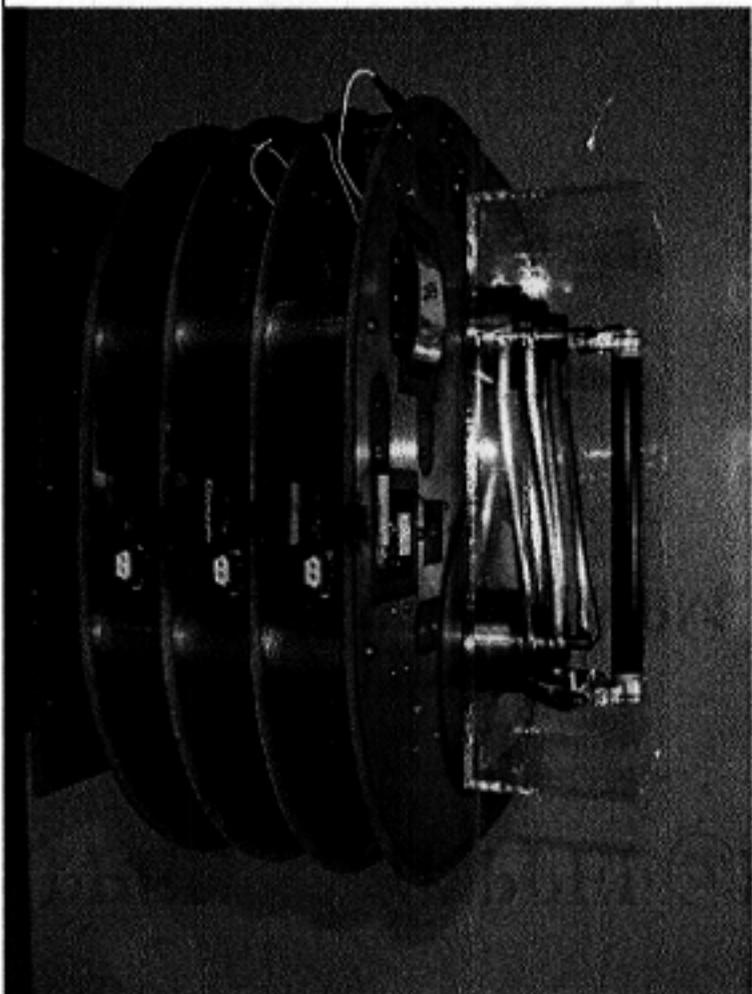


## Solid-State Modulator

- Conventional modulators are expensive and inefficient
- Looking at solid-state IGBTs: 3 to 5 kV and 2kA and Metglass cores
- Program at LLNL to develop 'Induction Modulator'
- Drive 8 klystrons using a stack of 100+ IGBTs and no transformer

Testing of Full unit

2000



**ILC - The Next Linear Collider Project**

# Induction Modulator Assembly

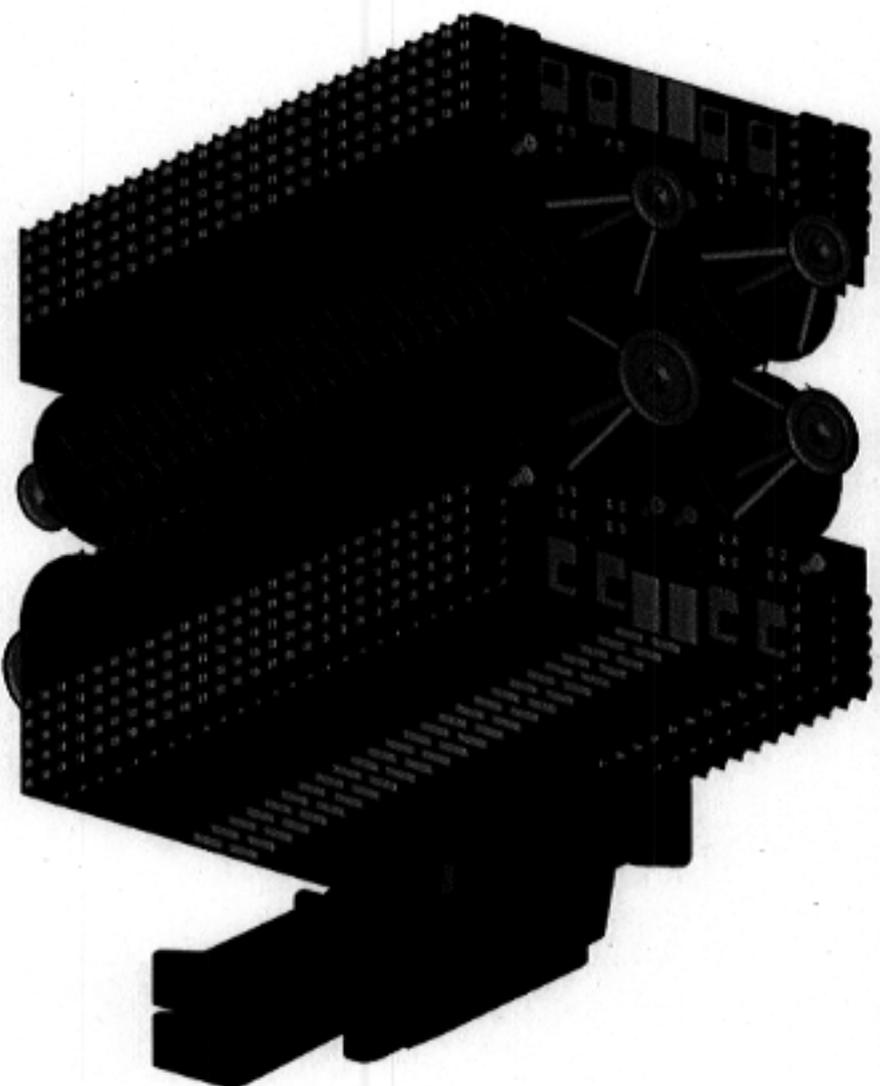
**NLC**

**Solid**

**State**

**Modulator**

**4 Stack**



**2 MSBs /M**

**5meters**

**26 cavestack**

**125M/stack**

**500M total**

**Powered 8 Klystrons**

- **LLNL & Bechtel Nevada**

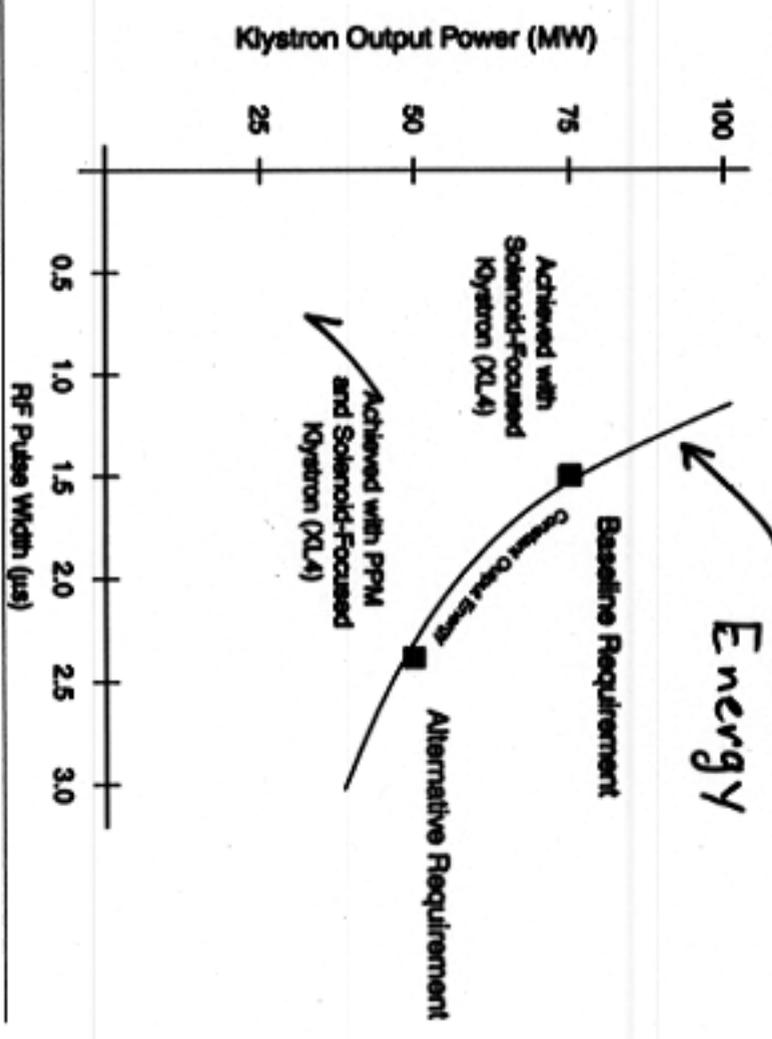


# Klystrons

- XL-4 solenoid focused klystron produces *either* 75 MW or 50 MW pulses that are required but efficiency is low due to solenoid

PPM = Periodic Permanent Magnet Constant Output

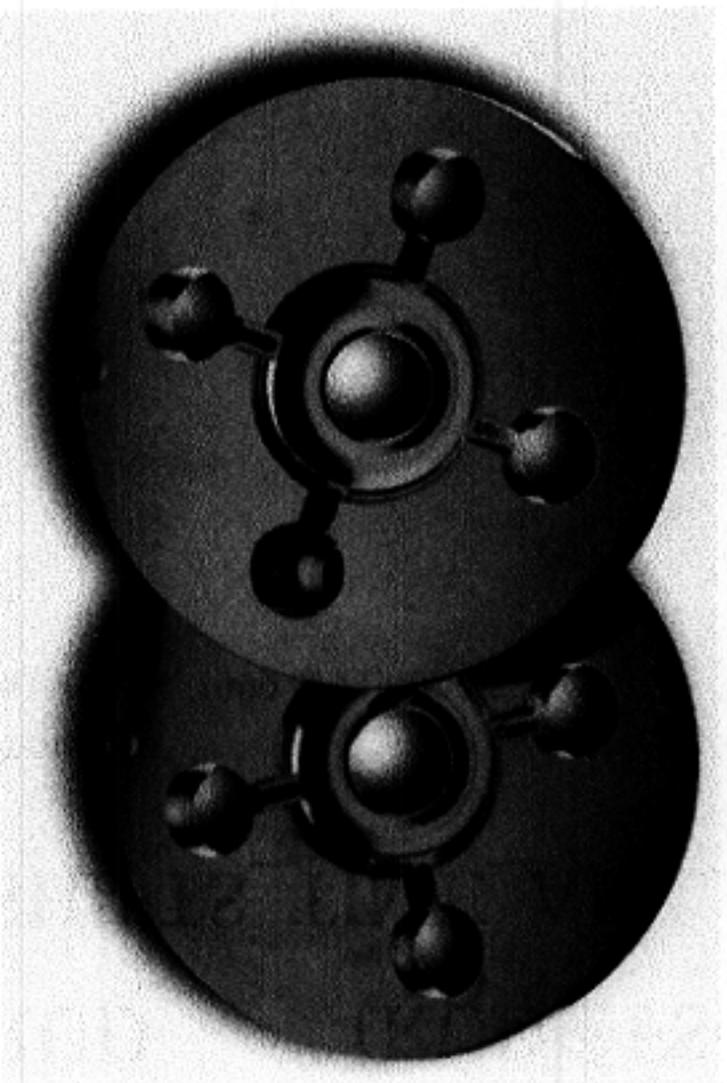
- 50 MW PPM klystron achieved the needed efficiency and pulse length but does not operate at 75 MW
- 75 MW PPM tube is under development



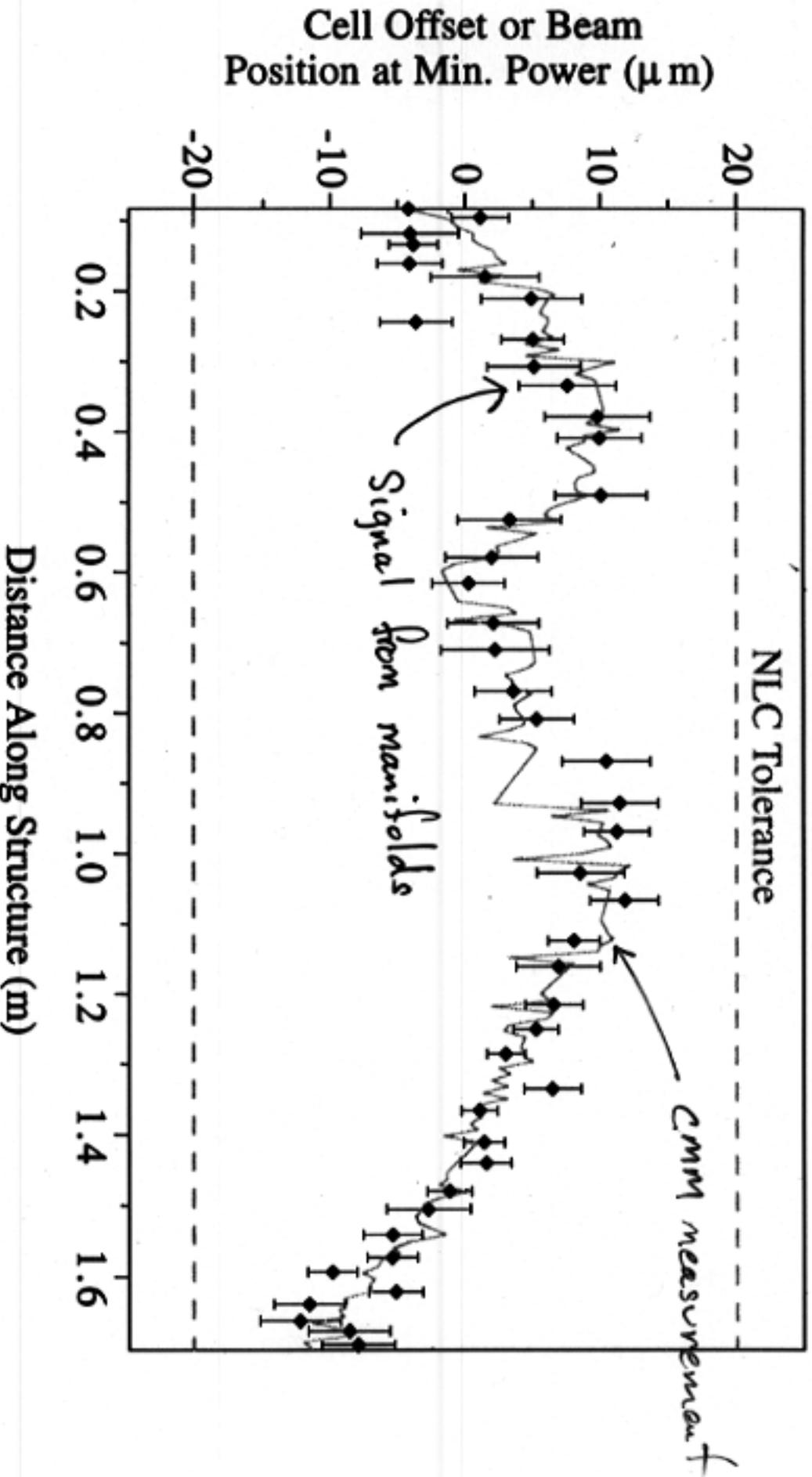


## Rounded Damped-Detuned Structure

- Need to damp or decohere long-range dipole modes to prevent the Beam Break-Up instability
- Each X-band structure has 206 cells, each with a different dipole mode frequency
- Manifolds provide signal for beam-based alignment
- Latest structure design: RDDDS has cells with +12% shunt impedance



# DDSS3 Structure BPM Test

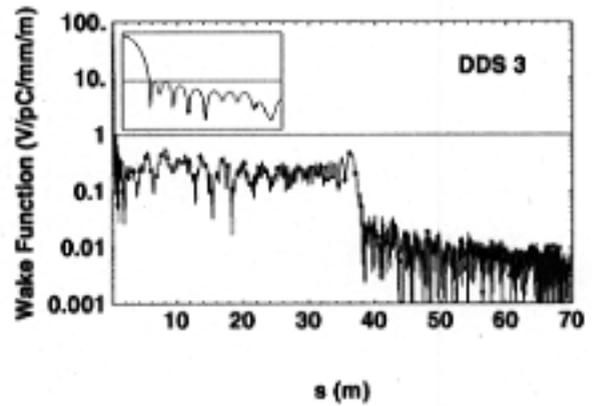
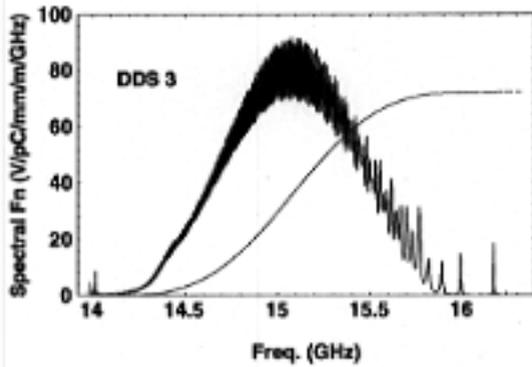
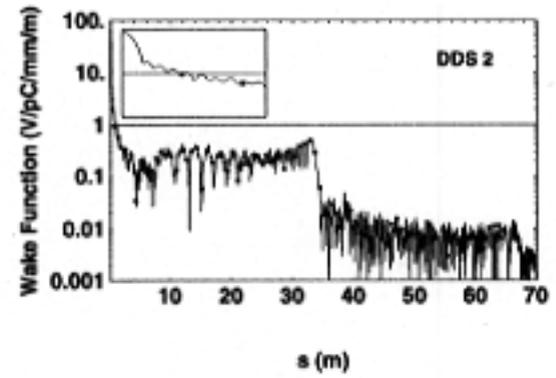
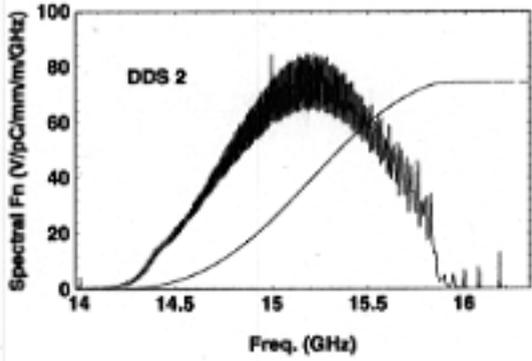
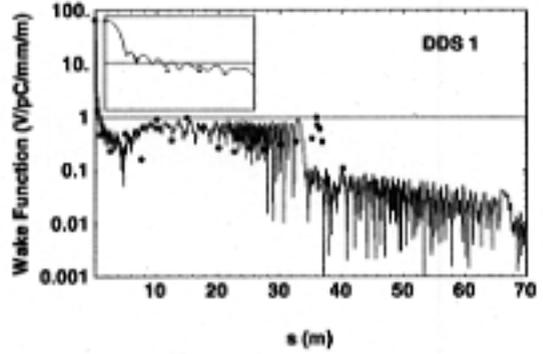
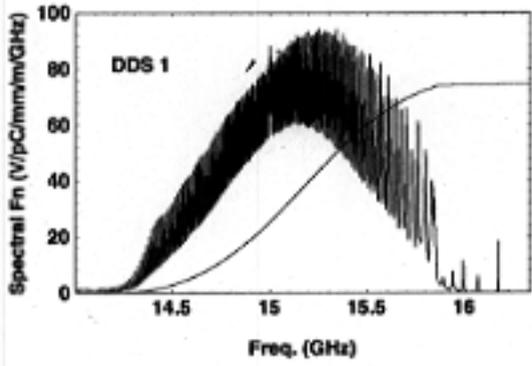
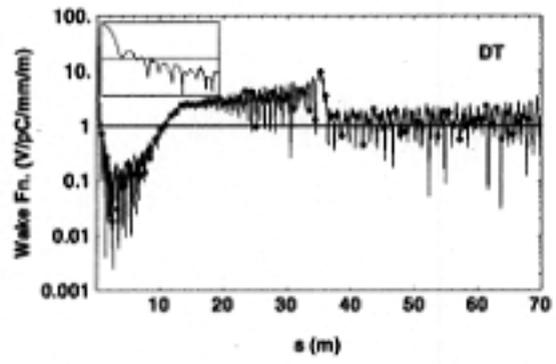
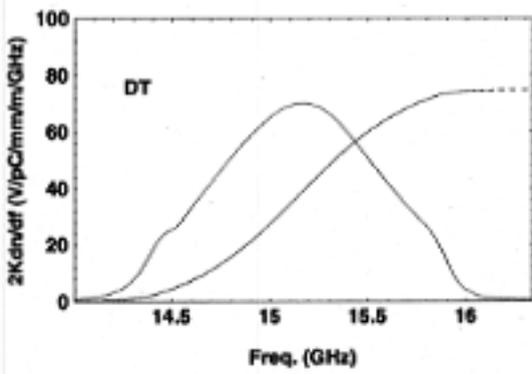




## Long-Range Wakefields and Accelerator Structure Designs

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- Choose parameters to optimize energy transfer to beam at high gradient but beams induce 'wakefields' in structures
- Longitudinal wakefield causes energy variation along bunch train—compensated by adjusting rf pulse amplitude (and phase)—verified in NLCTA!
- Transverse wakefields cause Beam Break-Up instability and can make linac inoperable!
- Careful design of the structures to ensure small transverse wakefields and eliminate problem *by design*



## Spot Size Issues

- Beams must be focused to extremely small sizes (250 nm by 5 nm)
  - very small beam phase space  $\Rightarrow$  novel damping ring designs
  - accurate diagnostics to use beam-based alignment in linacs and transport lines to attain micron level alignment
  - very accurate cancellation of non-linearities and chromatic effects in final focusing system (FFTB)
- Beam must be highly stable to allow tuning
  - understand instabilities in damping rings and linacs
  - minimize vibrations from ground motion and cultural activities
  - rely on beam-based feedback systems with non-linear interactions
- Because of high energy density, the beam is very destructive

## Damping Rings

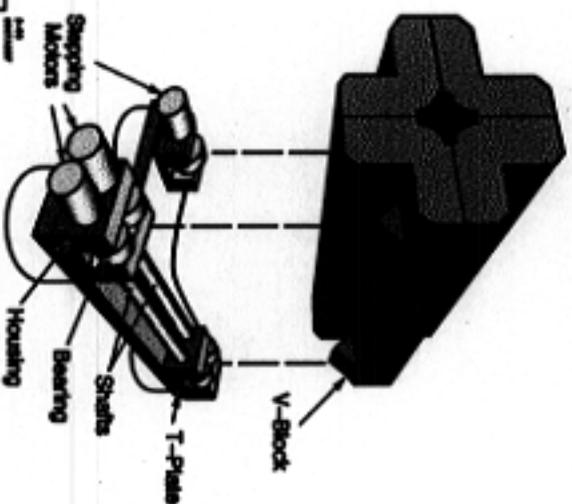
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- Damping rings like 3rd generation SR sources with similar problems except require faster damping
  - ZDR damping rings needed re-design because of parameter change—longer bunch trains
    - Lattice *without combined-function dipole magnets*
    - Increased **momentum compaction** and **increase RF voltage** by including more wiggler (25m → 45m)
    - Increased **vacuum and ante-chamber apertures** for reduced impedance and easier beam handling
  - R&D started at LBNL on kickers, wiggler, and RF cavities
-

## Beam-Based Alignment

- Movers developed for Final Focus Test Beam (FFTB) have steps  $\sim 0.5\mu\text{m}$

- Stripline Beam Position Monitors (BPMs) for FFTB have  $< 1\mu\text{m}$  resolution and rf cavity BPMs have 40nm resolution



- In CD-1 all elements from damping rings downstream have independent power supplies and are on magnet movers

## Collimation System and MPS

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- Collimation system and machine protection (MPS) intimately related—difficult for all linear collider designs
- Collimation system consists of two parts:
  - Pre-linac collimation at the end of the pre-linac (10 GeV)
  - Main collimation at end of main linac
- Pre-linac system is ‘easy’
- Main collimation system is hard because high density beams will destroy materials (linac beam:  $\Delta T \sim 8 \times 10^5 \text{ } ^\circ\text{C!}$ )
  - $\Rightarrow$  increase beam size but makes optics difficult!
- ZDR system was designed to have passive protection but had very tight tolerances—working on new design

## Final Focus and Interaction Region

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- Focus beams to the very small spot sizes
- Final focus is a scaled up model of the Final Focus Test Beam (FFTB) beamline—FFTB demonstrated greater **demagnification** than needed for NLC
- Need to design a stable support for the final magnets with ~1nm vibration at frequencies greater than a few Hz
- Length of system: IP switch, big bend, final focus, is roughly 2.5 km—driven by synchrotron radiation effects at high energy — *big cost implication!*

## Interaction Region Vibration

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- IP spot size is roughly 5 nm  $\Rightarrow$  tight vibration tolerances on final quadrupoles
- Four approaches:
  - Passive isolation—measuring expected motions in SLD collider hall
  - ‘Optical anchor’—use laser interferometer to detect motion relative to bedrock
  - ‘Inertial Sensors’—use inertial sensors to eliminate high-frequency motion
  - Fast IP feedback—use very fast intra-train feedback system to correct within a single pulse
- All seem possible—plan to test IR mock-up in roughly one year

## Summary

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- Lots of progress on NLC in last year!
- Lehman review of project verified status
- Collaborations making progress
  - Collaboration with KEK producing enhanced accelerator structures
  - Collaboration with Livermore designing advanced modulators
  - Collaboration with Berkeley designing damping rings
  - Collaboration with Fermilab starting
- No 'show-stoppers' except possibly cost!
- Continual improvement in rf components  $\Rightarrow$  cost reductions
- Using CD-1 cost estimates to review design for further reductions!