



Fermilab  
Accelerator Division

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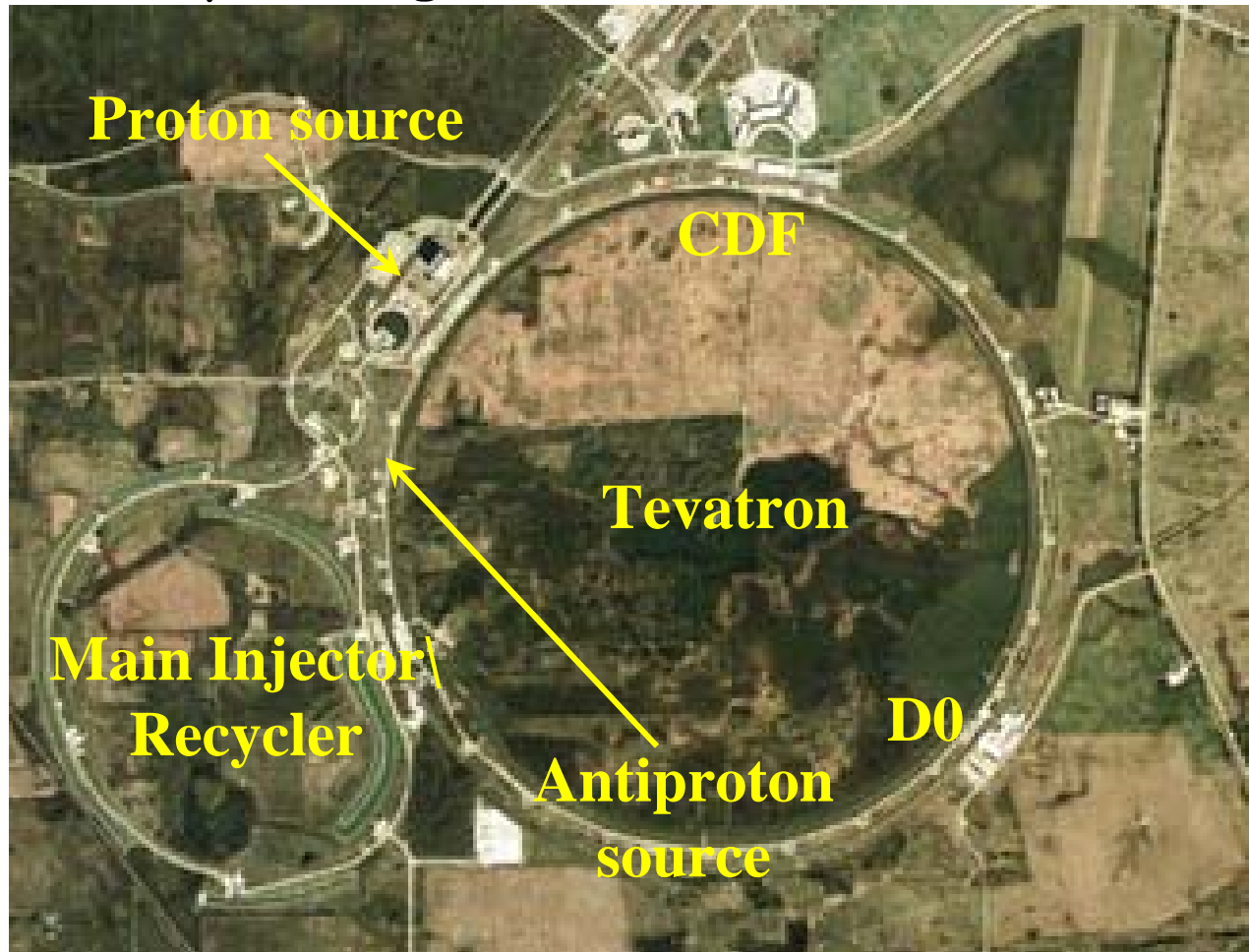
# Fermilab Antiproton Production Rate Increase

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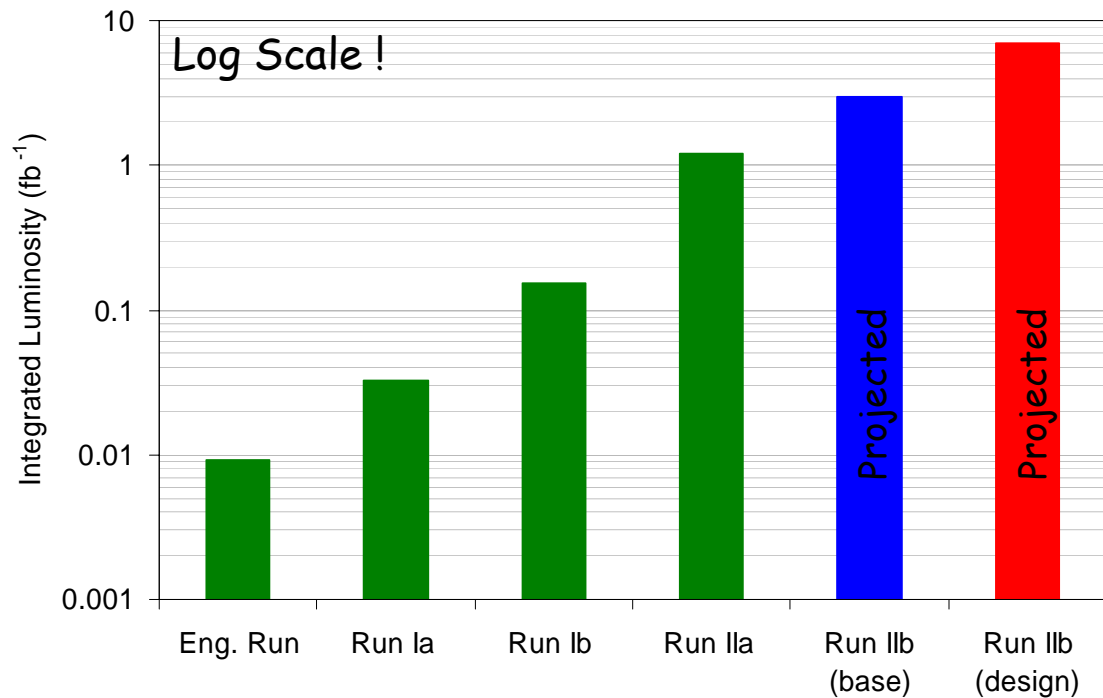
## Fermilab Complex

- The Fermilab Collider is a Antiproton-Proton Collider operating at 980 GeV



## Collider Luminosity History (per detector)

- 1986-1987 Eng. Run I
  - .05 pb<sup>-1</sup>
- 1988-1989 Eng. Run II
  - 9.2 pb<sup>-1</sup>
- Run Ia (1992-1993)
  - 32.2 pb<sup>-1</sup>
- Run Ib (1994-1996)
  - 154.7 pb<sup>-1</sup>
- Run IIa (2002-2005)
  - 1200 pb<sup>-1</sup>
- Run IIb (2006-2009)
  - 3,000 - 7,000 pb<sup>-1</sup>
- Run IIa + IIb (2002-2009)
  - 4,300 - 8,100 pb<sup>-1</sup>



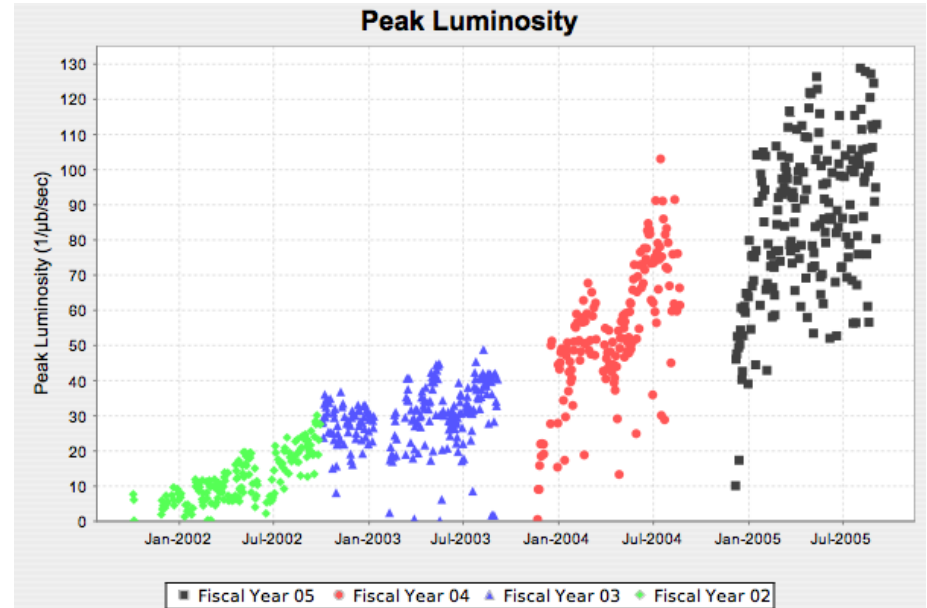
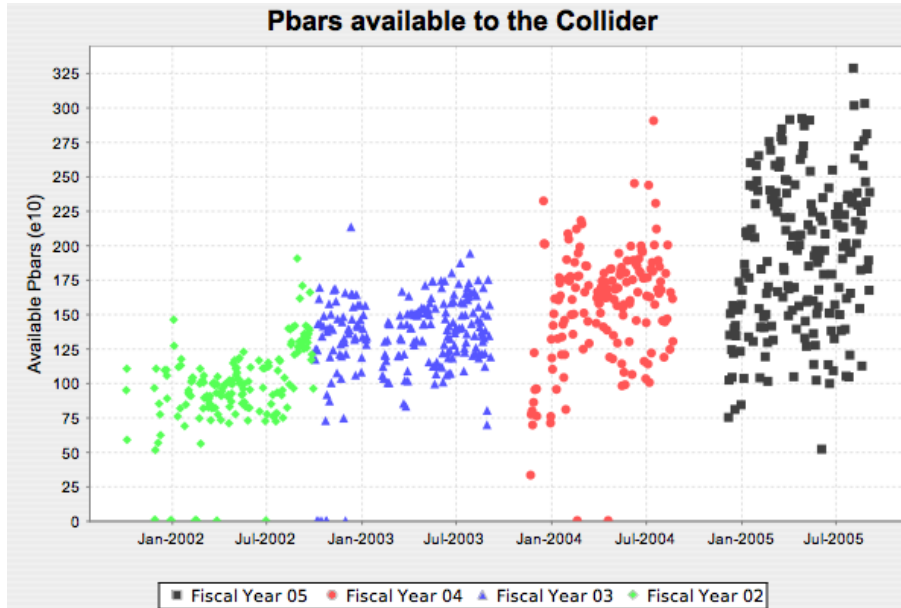


## Luminosity

$$L = \frac{3\gamma f_o}{\beta^*} BN_{\bar{p}} \frac{N_p}{\epsilon_p} \frac{F(\beta^*, \theta_{x,y}, \sigma_{p,\bar{p}}^L, \epsilon_{p,\bar{p}})}{\left(1 + \frac{\epsilon_{\bar{p}}}{\epsilon_p}\right)}$$

- The major luminosity limitations are
  - The number of antiprotons ( $BN_{\bar{p}}$ )
  - The proton beam brightness ( $N_p/\epsilon_p$ )
    - *Beam-Beam effects*
  - Antiproton emittance
  - $F < 1$

# Antiprotons and Luminosity

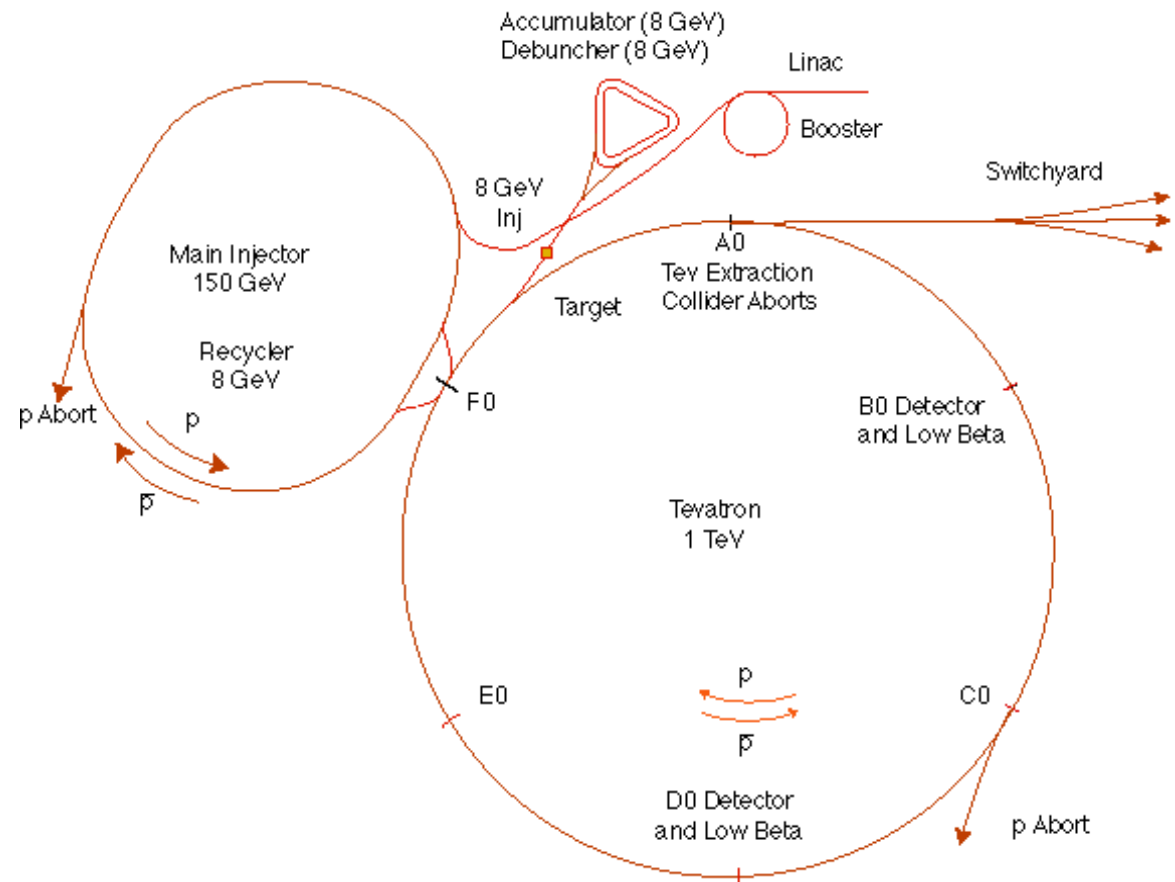


- The strategy for increasing luminosity in the Tevatron is to increase the number of antiprotons
  - Increase the antiproton production rate (Run 2 Upgrades)
  - Provide a third stage of antiproton cooling with the Recycler
  - Increase the transfer efficiency of antiprotons to low beta in the Tevatron

# Antiproton Production

- $1 \times 10^8$  8 GeV pbars are collected every 2-4 seconds by striking  $7 \times 10^{12}$  120 GeV protons on a Nickel target
- 8 GeV Pbars are focused with a lithium lens operating at a gradient of 760 Tesla/meter
- 30,000 pulses of 8 GeV Pbars are collected, stored and stochastically cooled in the Debuncher and Accumulator and Recycler Rings
  - The stochastic stacking and cooling increases the 6-D phase space density by a factor of  $600 \times 10^6$
- 8 GeV Pbars are accelerated to 150 GeV in the Main Injector and to 980 GeV in the TEVATRON

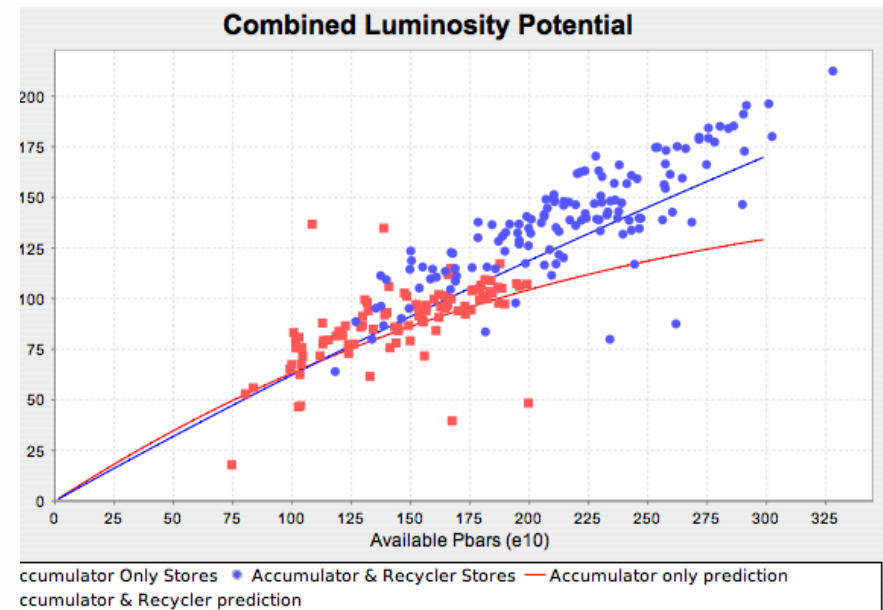
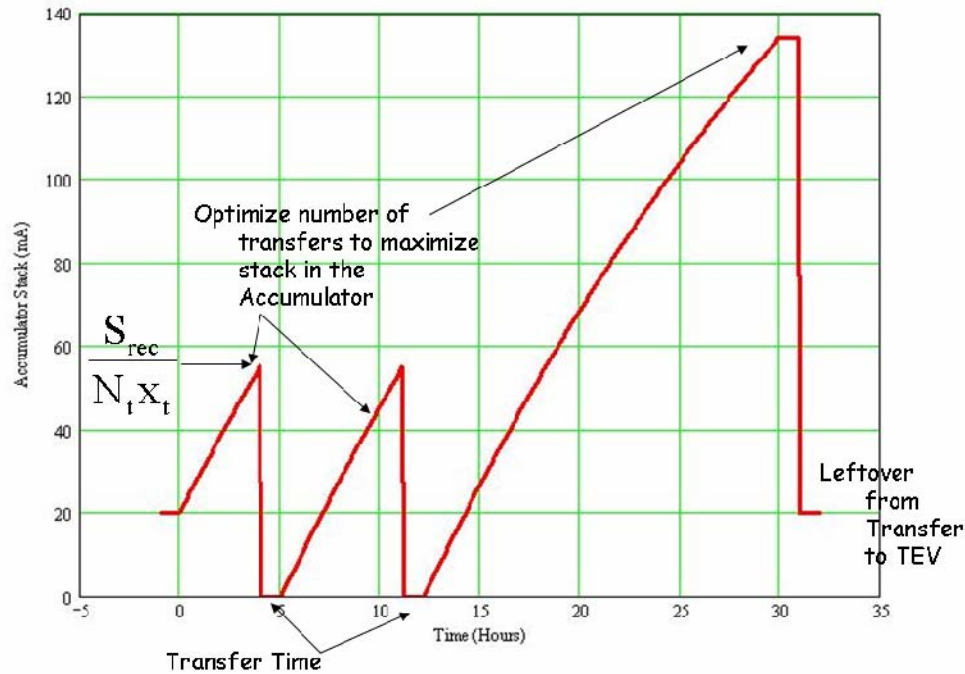
Fermilab Tevatron Accelerator With Main Injector



## Combined Shots

- Extracting antiprotons from both the Accumulator and the Recycler for the same store eg.
  - Twelve bunches from the Recycler
  - Twenty four bunches from the Accumulator
- Reasons
  - Flexibility in the Run II Upgrade schedule
    - Natural merging of commissioning of electron cooling
  - Push Recycler commissioning progress by plunging it into operations
  - Luminosity enhancement - larger amount of antiprotons for smaller emittances
    - Accumulator stack size limited to <200 mA
      - Stacking Rate
      - Transverse emittance vs Stack Size
- Combined Shot Operation
  - Concept proposed in February '04
  - Dual energy ramps in the MI completed and tested by May '04
  - First Attempt 6/13/04
  - Record Luminosity
    - $103 \times 10^{30} \text{cm}^{-2} \text{sec}^{-1}$  recorded 7/16/04
    - $129 \times 10^{30} \text{cm}^{-2} \text{sec}^{-1}$  recorded August 2005
  - Routine Operations - January 2005
- Obstacles
  - Stacking Rate
  - Injector Complex 8 GeV energy alignment
  - Longitudinal emittance in both the Accumulator and Recycler
  - Transfer time between Accumulator to Recycler

# Combined Shots



- Luminosity enhancement - larger amount of antiprotons for smaller emittances
  - Accumulator stack size limited to <200 mA
    - Stacking Rate
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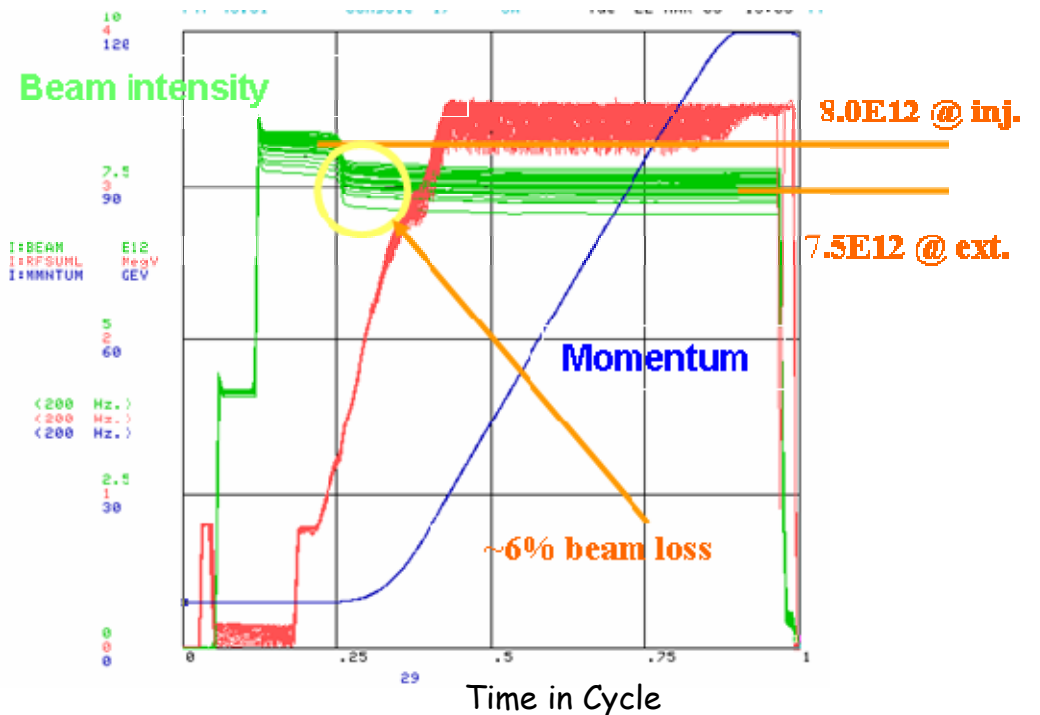
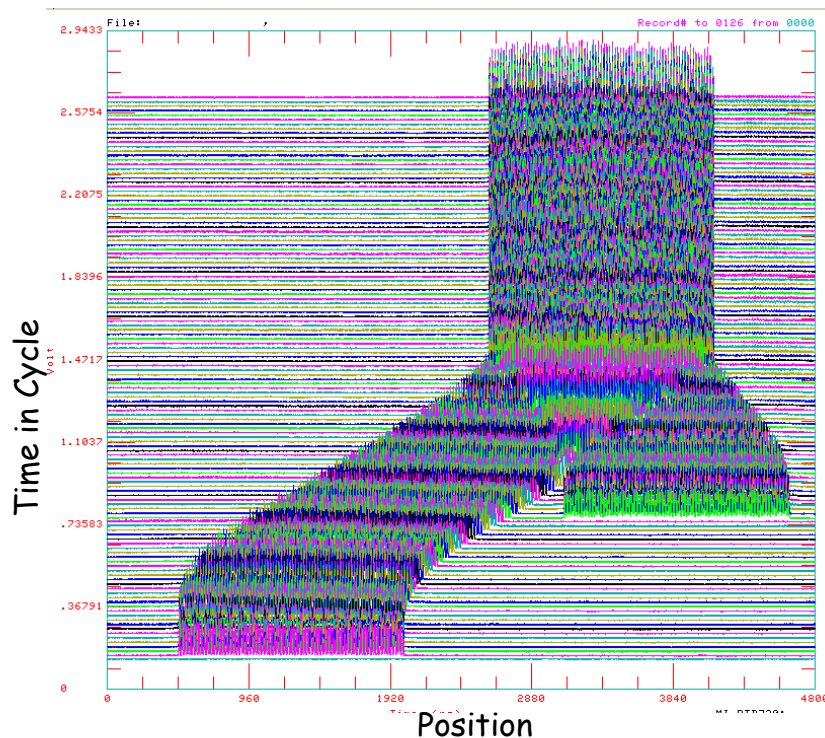


## Run II Upgrades

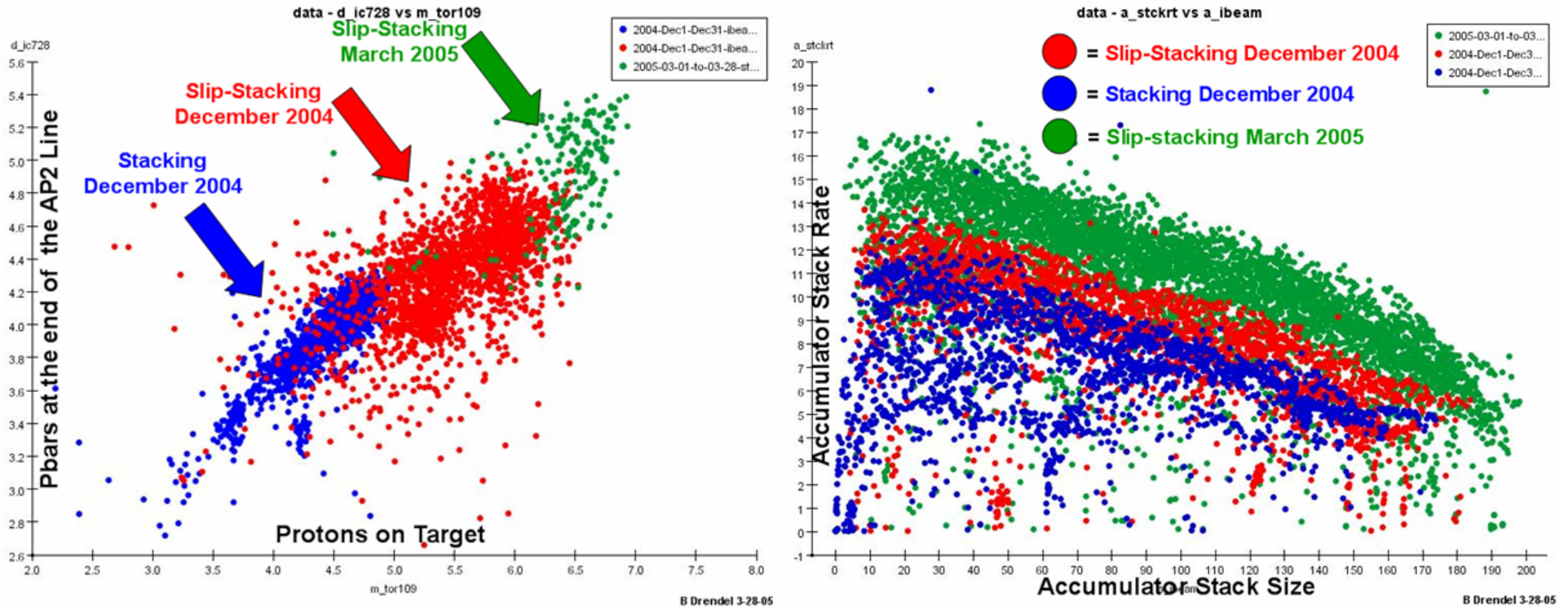
- More protons on the antiproton target
  - Slip stacking
    - MI Beam loading compensation
    - Booster Cogging
  - Intensity Goals:
    - Base:  $6.5 \times 10^{12}$
    - Design:  $8.0 \times 10^{12}$
- Better antiproton collection efficiency
  - Lithium lens gradient upgrade
  - AP2-Debuncher aperture increases
    - Physical aperture increases
    - Beam based alignment
  - Production Goals at a 2 second cycle time:
    - Base:  $15 \times 10^{-6}$
    - Design:  $21 \times 10^{-6}$
- Better cooling
  - Accumulator Stacktail
  - Electron cooling in the Recycler
  - Average Stacking Rate Goals:
    - Base:  $9.7 \times 10^{10}/\text{hour}$
    - Design:  $21.7 \times 10^{10}/\text{hour}$
- Rapid Antiproton Transfers
  - Transfer Time Goals
    - Base: 45 minutes
    - Design: 15 minutes

## Antiproton Production - Slip Stacking

- Slip Stacking is the process of combining two Booster batches at injection into in the Main Injector to effectively double the amount of protons on the antiproton production target

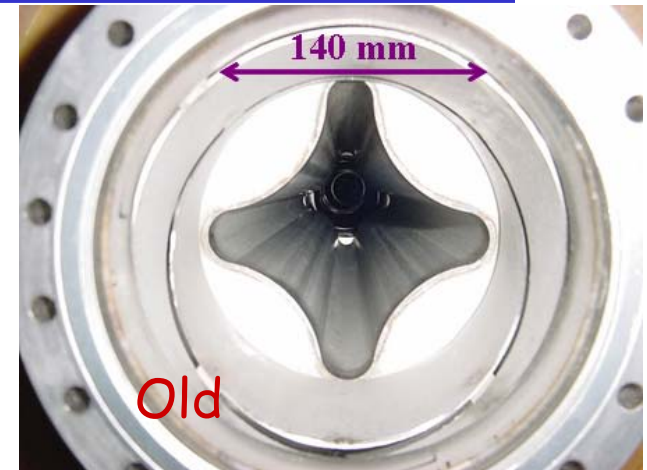


# Antiproton Production - Slip Stacking



## Antiproton Aperture - Pbar Production

- The measured aperture of the initial stages of the antiproton production chain is about 65% of the available physical aperture.
- An aggressive beam-based alignment program is under development to bring the measured aperture to the physical aperture.
  - Would increase the stacking rate by over a factor of 2
  - The final design goal is to achieve 77% of the physical aperture which will increase in stacking rate by 40%
- The beam based alignment scheme consists of 5 major components
  - Independent control of the quad gradients (done)
  - Beam position measurement system to measure orbit distortion due to varying quad gradients (in-progress)
  - Orbit control devices to center the beam through the quads (done)
  - Moveable control of tight apertures (stochastic cooling arrays) (in progress)
  - Loss monitor system to measure losses at tight apertures (done)
- Most of the recent focus has been to complete the instrumentation upgrade
  - Extremely small beam currents  $\sim 10\mu\text{Amps}$
- The goal for this year is to increase the aperture for each plane from 65% to 72% of the available physical aperture which would result in a 20% increase in antiproton production rate





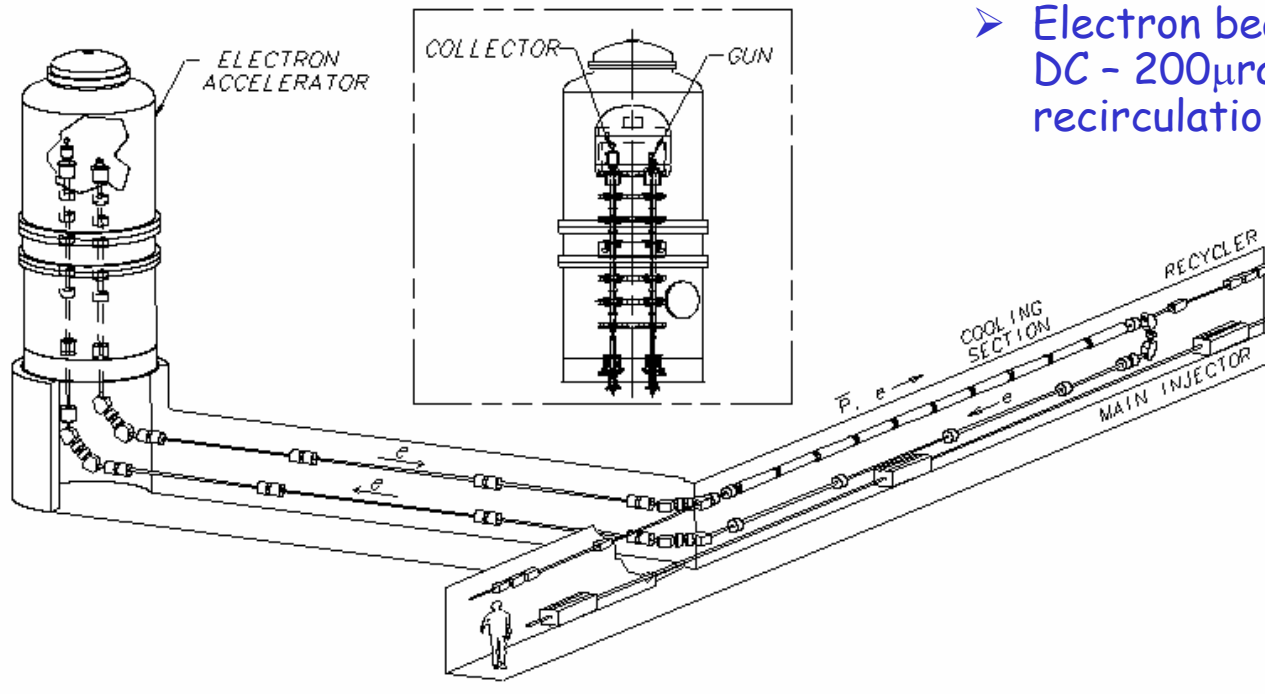
# Recycler

- Features
  - Designed to be a third stage antiproton accumulator ring
    - Initially uses stochastic cooling
    - Now starting to use electron cooling
  - Shares the same tunnel as the Main Injector
  - Major magnetic elements are made from permanent magnets
- At the end of August 2003
  - The Recycler was "on the ropes"
    - Lifetime was < 60hrs
    - Transverse emittance growth was  $12\pi$ -mm-mrad/hr
  - Took drastic measures
    - Lengthened the Fall 03 shutdown to bake the entire Recycler
    - Instituted the Pbar Tax (Investment) to guarantee the Recycler adequate study time and access to the tunnel
    - Re-organized the Accelerator Physics Dept. to give the Recycler and Tevatron more accelerator physicists
- Recycler bake-out was extremely successful
  - Transverse emittance growth reduced by a factor of 10-20
  - Lifetime > 600 hours
- Recycler commissioning has progressed rapidly
  - Using the Recycler in "Combined Shots" operations makes it a luminosity enhancement
    - Operational January 2005
  - Transverse Damper commissioned August 2005
    - Stacks larger than  $150 \times 10^{10}$  pbars now possible
  - Stand alone Recycler shots to the Tevatron (Sept 2005)
    - Stack of  $190 \times 10^{10}$  pbars in the Recycler
    - $92 \times 10^{30} \text{cm}^{-2} \text{sec}^{-1}$  Luminosity
- Electron Cooling commissioned July 2005
  - By the end of August 2005, electron cooling is used on every Tevatron shot

## Recycler Electron Cooling

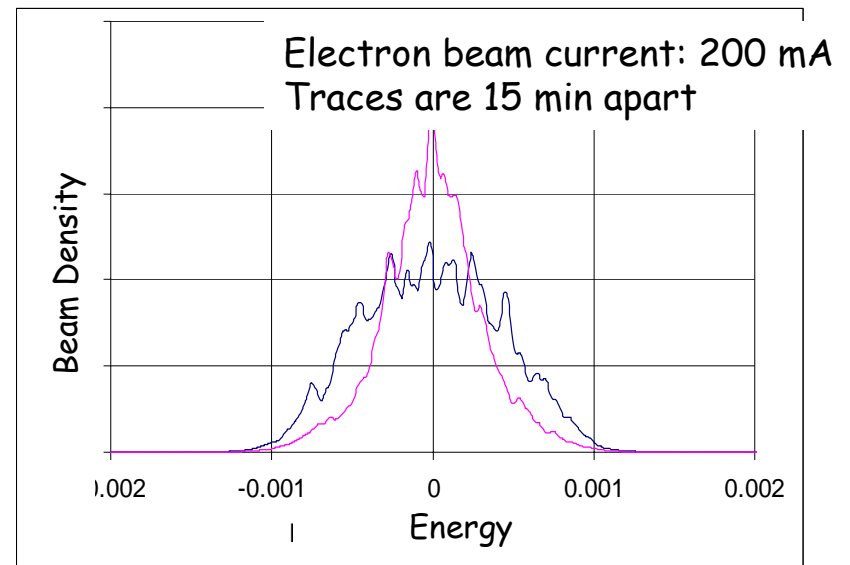
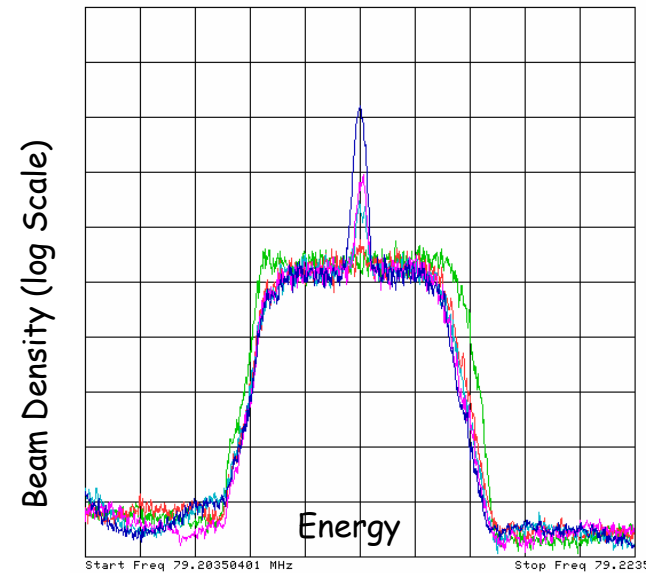


- The maximum antiproton stack size in the Recycler is limited by
  - Stacking Rate in the Debuncher-Accumulator at large stacks
  - Longitudinal cooling in the Recycler
- Longitudinal stochastic cooling of 8 GeV antiprotons in the Recycler is being replaced by Electron Cooling
  - Electron beam: 4.34 MeV - 0.5 Amps DC - 200 $\mu$ rad beam spread - 99% recirculation efficiency



# Recycler Electron Cooling

- Electron cooling commissioning
  - Electron cooling was demonstrated in July 2005 two months ahead of schedule.
  - By the end of August 2005, electron cooling was being used on every Tevatron shot
- Electron cooling goals
  - Can presently support final design goal of rapid transfers (30eV-Sec/2hrs)
  - Can presently reliably support stacks of  $250 \times 10^{10}$  (FY06 design goal)
  - Have achieved 500 mA of electron beam which is the final design goal.



## Recycler-Only Operations

- Recycler has been participating in Collider Operations in the Combined Shot mode because the Recycler Stack size has been limited to  $\sim 120 \times 10^{10}$  pbars
  - Longitudinal Cooling
  - Transverse Stability
- With Electron Cooling operational and the transverse dampers commissioned, the Recycler stack size can now be increased to over  $200 \times 10^{10}$  pbars
- The Collider complex is now transitioning from Combined Shot mode to Recycler-Only mode
  - Faster average stacking.
  - Smaller pbar emittances in the TEV
  - In Recycler-Only mode we will no longer need
    - The Accumulator shot lattice
    - Pbar-TeV shot setup
    - Dual energy ramps in the Main Injector
    - Complicated RF states
  - In addition, the Neutrino program will benefit because the Accumulator will spend most of the time with small stacks, hence fast cycle times.
- Transition should be complete by November 1, 2005



## Stacking Progress

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- The cornerstone of the Run II upgrades is antiproton production.
- The Phase 3 goal for the zero-stack stack rate is  $20 \times 10^{10}$  pbars/hour.
- Our best value to date is  $17 \times 10^{10}$  pbars/hour
- We have formed a special team of 20 people, dedicated 100%, to focus on antiproton production
  - Booster Extraction
  - Main Injector Slip Stacking
  - Antiproton Source
  - Instrumentation
- The goal of the stacking team is to:
  - Document the current state of the complex for antiproton stacking.
  - Formulate a study plan and needed instrumentation to reach  $20 \times 10^{10}$  pbars/hour
  - Successfully execute the plan by March 2006.

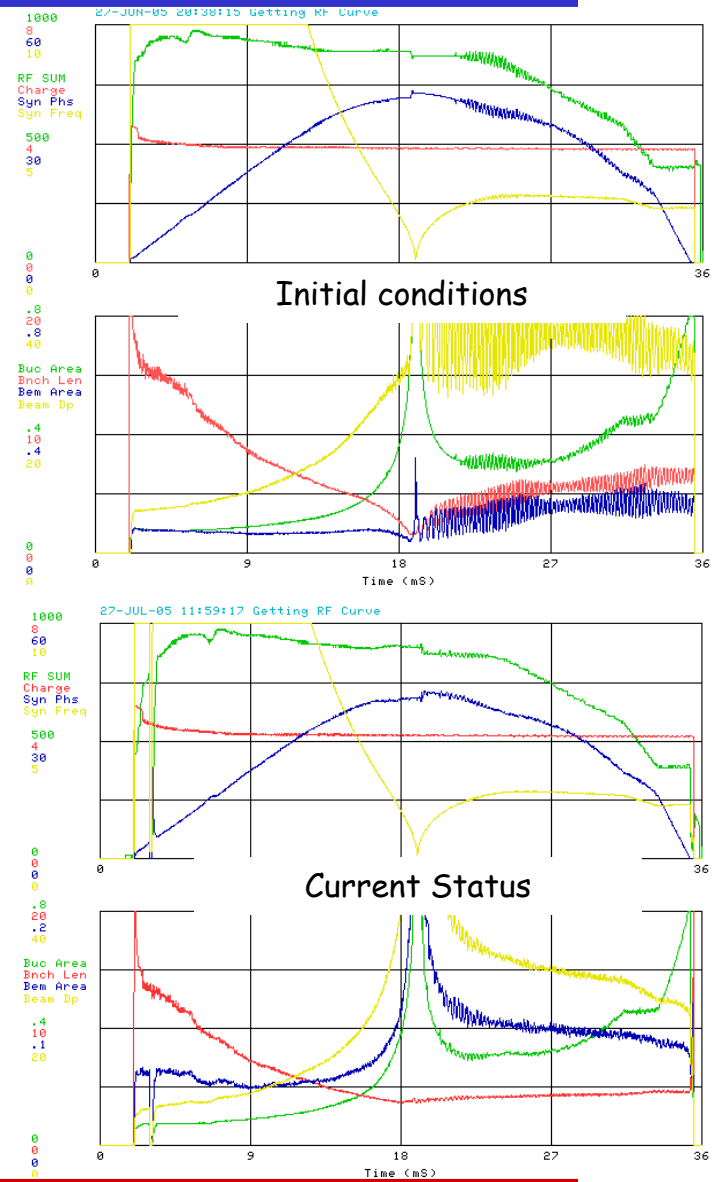
# Stacking Team - Booster Extraction

## Goals

	Initial	3/1/2006	Final	Status	
Intensity	3.9	4.2	4.5	4.2	$\times 10^{12}$
Emittance	0.2	0.12	0.12	0.08	eV-Sec
Momentum Spread	18	18	18	12	MeV

## Remaining Tasks

- Stronger Mode 1 damping
- Transverse Damper
- 8 GeV Bunch Rotation Reliability
- RF Step at Transition
- Operational Streamlining
  - Instrumentation
  - App. Programs



# Stacking Team - Main Injector Slip Stacking

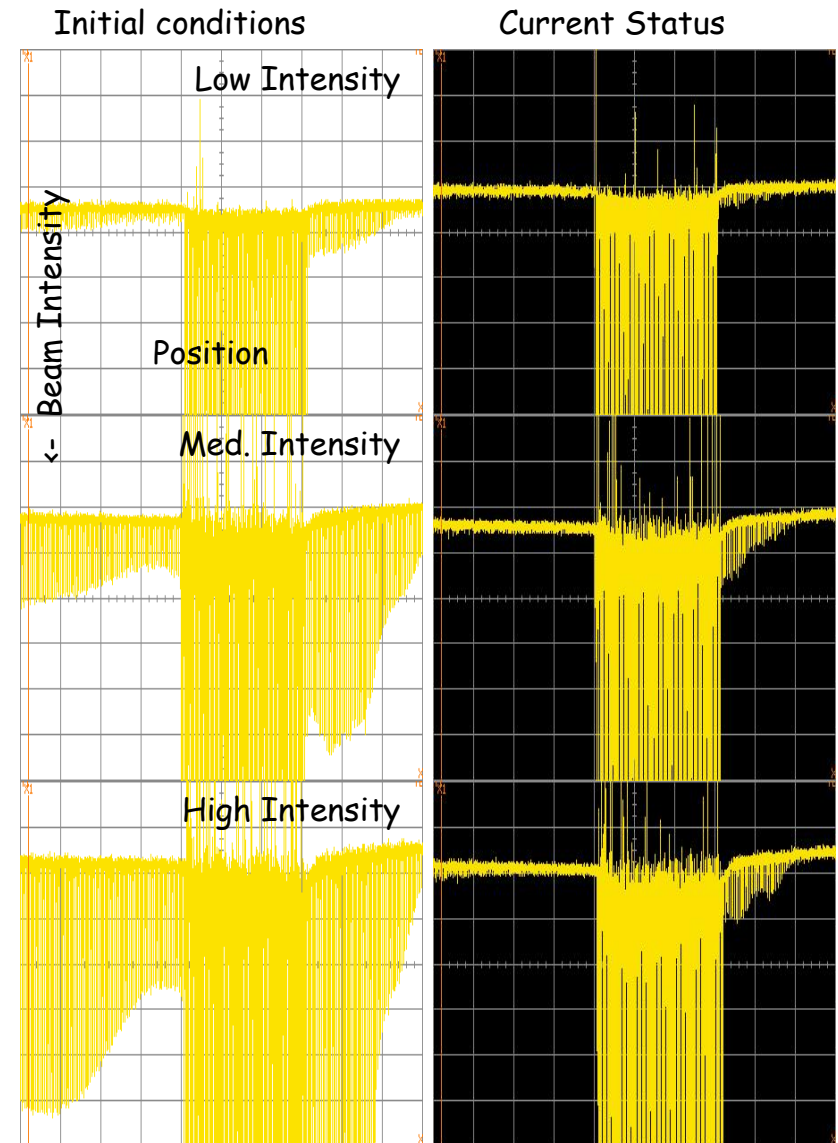
## Goals

	Initial	3/1/2006	Final	Status	
Intensity	6.2	7.2	8	7.4	$\times 10^{12}$
Bunch Length	2	1.5	1.5	1.8*	nS
Efficiency	75	95	95	90	%

\*Effective Bunch length on Mixed Mode Cycles

## Remaining Tasks

- Reduce effective bunch length on target
  - Beam loading during Mixed-Mode 120 GeV Bunch Rotation
  - Elimination of difference between Pbar-Production-Only cycle and Mixed-Mode cycle
- Operational Streamlining



# Antiproton Source

	Initial	3/1/2006	Final	Status	
Beam on Target	6.2	7.2	8	7.4	$\times 10^{12}$
Production	15	17	21	13*	$\times 10^{-6}$
Cycle Time	2.2	2.2	2	2.2	Sec.

\*During Mixed Mode Cycles

## Remaining Tasks

- Beam base alignment effort of the AP2 and Debuncher
  - AP2 BPMs complete
  - Ready to upgrade Debuncher BPMs to see 53 MHz pbars
  - Differential Orbits for the AP2
  - Magnetic measurement of the upstream aperture of AP2
- Correct the intensity dependence of Debuncher transverse cooling
  - Optimize transverse gain ramping
  - Optimize A10 straight section aperture
  - Correct of matching of D/A line
- Optimize the flux through the Stacktail for Recycler-Only operations
  - Reduce StackTail Heating
    - Eliminate Vertical Dispersion in the Accumulator
    - Center Stacktail tanks
  - Implement 4-8 GHz momentum cooling during stacking
  - Speed up ARF1 curves
  - Lower the energy of the Stacktail deposition orbit
- Rapid Transfers
  - Optimize P1-AP3 line and Main Injector to Recycler line for large  $\Delta p/p$
  - Commission Pbar Injection Damper
  - Attempt transfers without reverse proton tune-up

## Summary

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- The Run II Upgrades are on track to provide over  $8\text{fb}^{-1}$  by the end of 2009
  - The Recycler is operational
  - Electron cooling is commissioned and operational!
  - Slip Stacking is operational
- The major challenge left in Run II is the increasing the antiproton production rate
  - AP2- Debuncher aperture upgrade
  - Debuncher to accumulator transfers
  - Rapid transfers between the Accumulator and Recycler