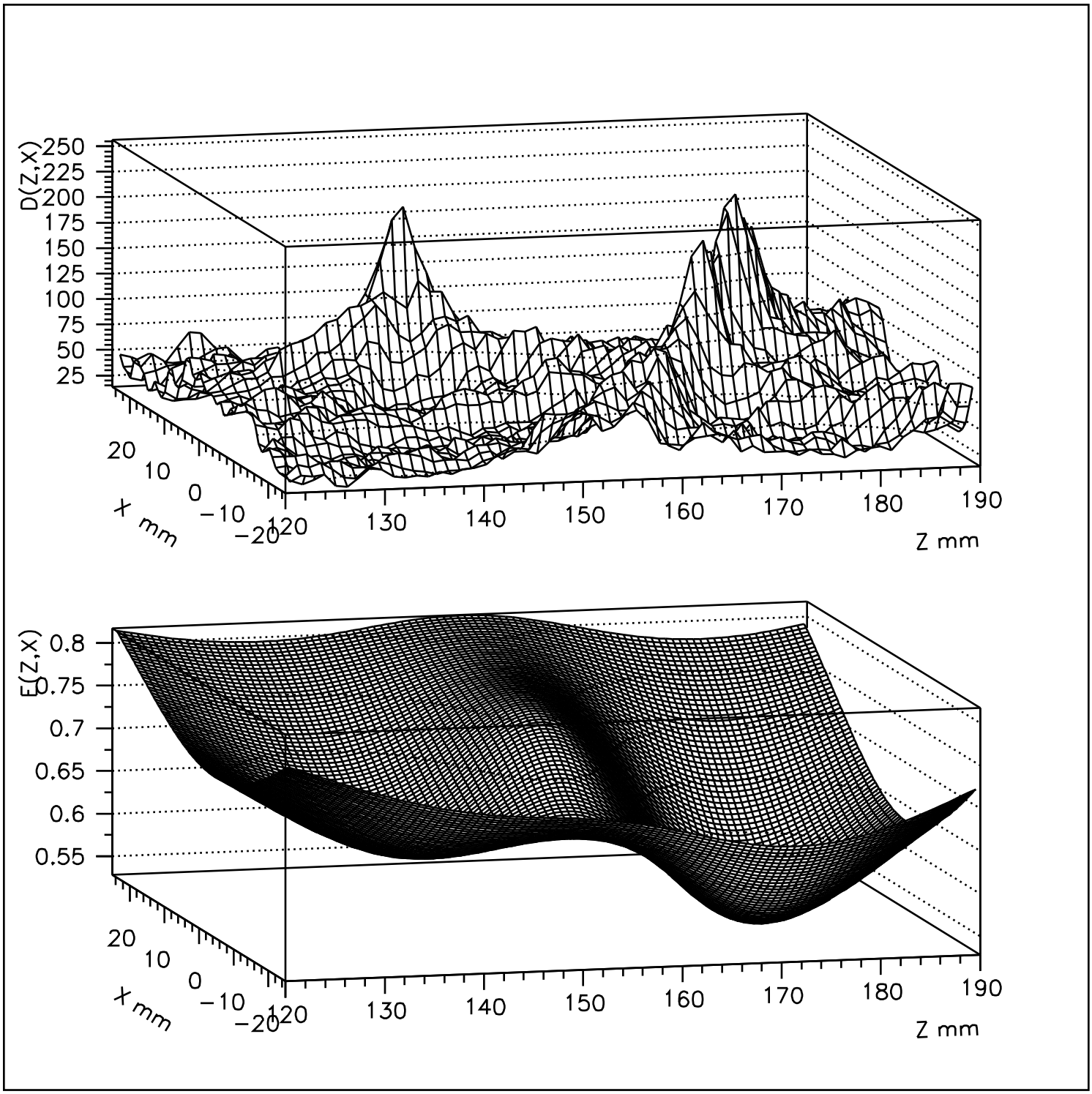
D(Z,X)
250
225
200
175
150
125
100
75
50
25
20
10
0
−10
−20
X mm
120
130
140
150
160
170
180
190
Z mm
E(Z,X)
0.8
0.75
0.7
0.65
0.6
0.55
20
10
0
−10
−20
X mm
120
130
140
150
160
170
180
190
Z mm